Thank you for your purchase from our line of classic suspension parts. Please call us at (877) 4NO-ROLL if you have any questions regarding your Hotchkis Performance products.

This installation will require drilling new mounting holes for both the rear sway bar. **Please read instructions carefully to avoid unnecessary drilling.**

**INSTALLATION OF HOTCHKIS PERFORMANCE FRONT STABILIZER BAR**

1) Please look at the original front sway bar system and note the orientation of the front bar. You will want to install the new Hotchkis bar in the same manner.

2) Securely block the rear wheels of the vehicle. Use a jack to raise the vehicle and support with jack stands only if you need additional clearance under the vehicle.

3) Unbolt the stock stabilizer bar bushing from the frame. Remove the bushings and brackets from the bar, you may have to cut the original bushing to make removal easier. Unbolt and remove the end links from each end of the bar. The bar should now be free moving and is held in the vehicle only by the lower a-arm. You will not be re-using any of the original stabilizer bar hardware.

Continued on next page
(continued)

4. Jack up the front of the car and place rear wheels to the right. Slide the shock bar to the underside of the car. Then pull down on theshock bar and remove the front wheels.

5. With the shock bar now removed, check to see if the frame angles will need to be modified.

6. Insert the new bolts from hardware kit. Tie the ZAP bolts to the frame bolt.

7. Grease the new bushings with the included wheel sealant grease.

8. Install the new bushings over the bushing. Determine the approximate position where the bushings need to be on the bar and mark the location. Install the brackets over the bushing.

9. Line the #7/16" drive in the box from hardware kit. The parts in the box should be removed from the socket. The Phillips screws should have been left.

10. Install the new hardware kit. Make sure the shock bar is installed into position.
11) Tighten the 3/8" frame bolts to 35 ft/lbs.

12) After driving the vehicle, re-check all hardware for tightness. Cover the zerk fittings in the brackets with the grease caps that came attached to the brackets. You are finished with the front sway bar installation

**IMPORTANT:** For maintenance, use the zerk fittings to grease the bushings at least once a year (15,000 miles) or when excessive noise occurs. Use a non-lithium based grease only! A lithium-based grease can wash out with water and should not be used.

**MOVE ON TO THE REAR SWAY BAR INSTALLATION**

Please call us at (877) 4NO-ROLL if you have any questions regarding your Hotchkis Performance products.

This installation will require drilling new mounting holes for both the rear sway bar. Please read instructions carefully to avoid unnecessary drilling.

**INSTALLATION OF HOTCHKIS PERFORMANCE REAR SWAY BAR**

1) Securely block the front wheels of the vehicle. You will not want to jack up the rear end of the vehicle to perform this installation. If you need ground clearance, either use a pair of ramps or install this on an alignment style rack.

2) Take the rear bar and place it up under the axle to roughly see how the installation is going to work. This bar mounts under the axle with the arms pointed forward in the vehicle. Make sure the hoop is angled towards the ground. Note the location on the axle, where the arms bend to the front of the car. Make a mark with either tape, or chalk. (see final installation picture for bar placement in vehicle)

3) Take the u-bolts provided and place them over the rear axle and allow them to hang with the ends down. Place them at roughly the marks you made.

4) Use the grease pack provided to apply a coat of grease to the inside of the sway bar bushings. Place the bushings over the bar. The split in the bushings should face towards the rear of the vehicle with the bar installed. Push the brackets over the sway bar bushings, and slide them as far outwards on the bar as possible.

5) Use the grease provided to apply a heavy coat of grease to the sides of the bushings on the "dog bone" end links.

6) Attach the mounting brackets to the dogbone end links using the shorter of the bolts from hardware kit HT1712. Also, use the small washers on this particular bolt. Next, attach the other end of the links to the sway bar using the longer of the bolts. Place the dogbone to the INSIDE of the bar. Make sure the large washer is used where the bolt directly touches the dogbone. Tighten these bolts up just enough that the endlinks won't rotate on their own, but you can move them with your hand.

7) Now, we're going to hang the sway bar from the u-bolts on the axle. Place the black axle brackets over the ends of the u-bolts first (secure them with tape if you are doing the install by yourself). Slide the bushing brackets over the u-bolts to rest against the axle brackets. Install with the nuts and washers loosely started onto the u-bolts so that the sway bar hangs freely from the axle. Once the bar can support itself on the nuts, take the supplied tube of anti-seize (the little silver tube) and apply it to the u-bolt threads. That way, when you tighten the nuts, they will go through the anti-seize. If you don't do this, the u-bolt thread may seize up and ruin the u-bolt!