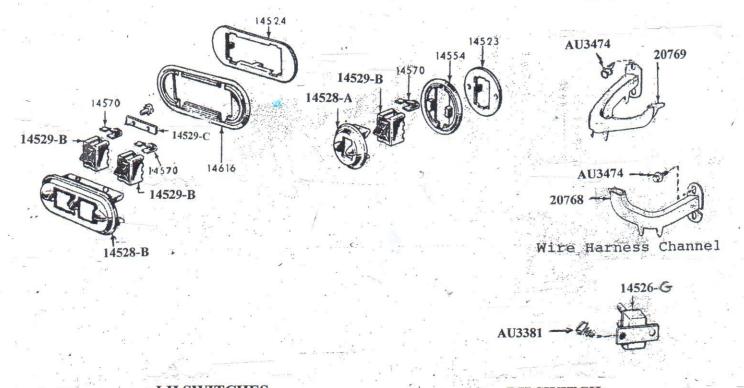
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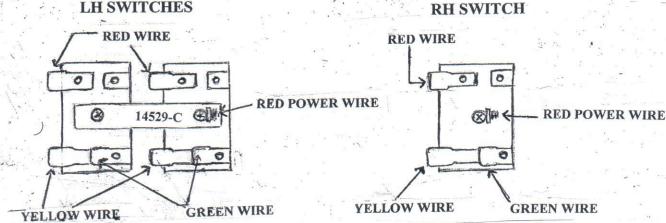
POWER WINDOW KIT-INSTALLATION 57 THUNDERBIRD W/POWER SEATS ONLY WITH MANUAL POWER WINDOWS

DISCONNECT BATTERY REMOVE DOOR TRIM PANELS REMOVE EXISTING MANUAL WINDOW REGULATORS REMOVE EXISTING POWER SEAT WIRING HARNESS INSTALL NEW ROLLERS(23240-M) ONTO REGULATORS. INSTALL NEW POWER WINDOW REGULATOR ASSY. REGULATORS MARKED RH AND LH SEE PICTURES ENCLOSED INSTALL POWER WINDOW RELAYS(14630-R) ONTO DOOR ACCESS PANELS USING SCREWS #AU15394 AND NUTS #AU3495 THIS IS TO BEEN DONE ON BOTH DOORS PANEL SEE PICTURES ENCLOSED INSTALL POWER WINDOW SWITCHES BOTH SIDES INSTALL SWITCHES AT PEFORATED CUT OUT. WHEN INSTALLING NEW LH WIRING HARNESS 14631-E USE NEW CIRCUIT BREAKER 14526-B PROVIDED AND MOUNT AT SAME LOCATION OF EXISTING CIRCUIT BREAKER THAT WAS USED WITH THE POWER SEATS. GROUND BLACK WIRE TO LH KICK PANEL AREA USING SCREW #8011 PROVIDED. MAKE SURE YOU CONNECT RED/BLUE END POWER WIRE FROM LH HARNESS TO AUX. SIDE OF BREAKER. YOU WILL NEED TO INSTALL RH WIRE GUARD (20768) USING SCREWS #AU3474 PROVIDED. WHEN INSTALLING RH 14630-C WIRING HARNESS ALSO GROUND THE BLACK WIRE INTO RH KICK PANEL AREA WITH SCREW #AU8011. RUN THE RH HARNESS UNDER THE DASH OVER TO THE LH HARNESS YOU WILL NEED TO CONNECT THE RED/BLUE END POWER WIRE TO THE AUX. SIDE OF CIRCUIT BREAKER.CONNECT THE RH AND LH WIRING HARNESS TOGETHER RED TO RED, YELLOW TO YELLOW, GREEN TO GREEN. CONNECT YOUR SEAT WIRING TO EXISTING WIRING HARNESS AT DASH AND AT SEAT SWITCH ON DOOR CONNECT BLACK CONNECTOR FROM RELAYS TO POWER WINDOW MOTORS CONNECT RELAY WIRES TO WIRING HARNESSES RED TO RED, YELLOW TO YELLOW GREEN TO GREEN, BLUE TO BLACK

BE SURE ALL WIRES ARE OUT OF THE WAY OF ANY MECHANICAL COMPONENTS
RECONNECT BATTERY
PRIOR TO REINSTALLING DOOR TRIM PANELS CHECK WINDOW OPERATION YOU MAY NEED TO MAKE SOME FINAL ADJUSTMENTS

FOR ANY ASSISTANCE PLEASE CALL 866-949-1956 OR 740-949-2217 9:00AM TO 3:00PM





LH POWER WINDOW SWITCHES
REMOVE L-SHAPE TERMINALS FRON CENTER OF SWITCHES
CONNECT BOTH SWITCHES USING 14529-C JUMPER BAR
FRONT SWITCH INSTALL 14529-C WITH SCREW ONLY
REAR SWITCH RE-INSTALL L-SHAPE TERMINAL
WIRES COMING FROM 14631 HARNESS CONNECTS ONTO SWITCHES
BLADE TYPE ENDS SLIDE ONTO SWITCHES
RED AT TOP-YELLOW AT BOTTOM-GREEN AT BOTTOM
RED POWER WIRE WITH OPEN END TERMINAL SCREWS
ONTO CENTER L-SHAPE TERMINAL

RH POWER WINDOW SWITCH
WIRES COMING FROM 14630 HARNESS CONNECTS ONTO SWITCHES
RED AT TOP-YELLOW AT BOTTOM-GREEN AT BOTTOM
RED POWER WIRE WITH OPEN END TERMINAL SCREWS
ONTO CENTER L-SHAPE TERMINAL

