23208-D
POWER WINDOW KIT-INSTALLATION
57 THUNDERBIRD W/POWER SEATS ONLY
WITH MANUAL POWER WINDOWS

DISCONNECT BATTERY
REMOVE DOOR TRIM PANELS
REMOVE EXISTING MANUAL WINDOW REGULATORS
REMOVE EXISTING POWER SEAT WIRING HARNESS
INSTALL NEW ROLLERS(23240-M) ONTO REGULATORS.
INSTALL NEW POWER WINDOW REGULATOR ASSY.
REGULATORS MARKED RH AND LH
SEE PICTURES ENCLOSED
INSTALL POWER WINDOW RELAYS(14630-R)
ONTO DOOR ACCESS PANELS USING SCREWS #AU15394
AND NUTS #AU3495 THIS IS TO BEEN DONE ON BOTH DOORS
PANEL SEE PICTURES ENCLOSED
INSTALL POWER WINDOW SWITCHES BOTH SIDES
INSTALL SWITCHES AT PEFORATED CUT OUT.
WHEN INSTALLING NEW LH WIRING HARNESS 14631-E
USE NEW CIRCUIT BREAKER 14526-B PROVIDED AND MOUNT
AT SAME LOCATION OF EXISTING CIRCUIT BREAKER
THAT WAS USED WITH THE POWER SEATS.
GROUND BLACK WIRE TO LH KICK PANEL AREA
USING SCREW #8011 PROVIDED.
MAKE SURE YOU CONNECT RED/BLUE END POWER
WIRE FROM LH HARNESS TO AUX. SIDE OF BREAKER.
***********RH DOOR INSTRUCTIONS***********
YOU WILL NEED TO INSTALL RH WIRE GUARD (20768)
USING SCREWS #AU3474 PROVIDED.
WHEN INSTALLING RH 14630-C WIRING HARNESS ALSO
GROUND THE BLACK WIRE INTO RH KICK PANEL AREA
WITH SCREW #AU8011.
RUN THE RH HARNESS UNDER THE DASH OVER TO THE
LH HARNESS YOU WILL NEED TO CONNECT THE
RED/BLUE END POWER WIRE TO THE AUX. SIDE OF
CIRCUIT BREAKER,CONNECT THE RH AND LH WIRING
HARNESS TOGETHER RED TO RED,YELLOW TO YELLOW,
GREEN TO GREEN.
CONNECT YOUR SEAT WIRING TO EXISTING WIRING
HARNESS AT DASH AND AT SEAT SWITCH ON DOOR
CONNECT BLACK CONNECTOR FROM RELAYS TO
POWER WINDOW MOTORS
CONNECT RELAY WIRES TO WIRING HARNESS
RED TO RED,YELLOW TO YELLOW
GREEN TO GREEN,BLUE TO BLACK
BE SURE ALL WIRES ARE OUT OF THE WAY OF ANY MECHANICAL COMPONENTS
RECONNECT BATTERY
PRIOR TO REINSTALLING DOOR TRIM PANELS CHECK WINDOW OPERATION YOU MAY NEED TO MAKE SOME FINAL ADJUSTMENTS

FOR ANY ASSISTANCE PLEASE CALL
866-949-1956 OR 740-949-2217
9:00AM TO 3:00PM
LH POWER WINDOW SWITCHES
REMOVE L-SHAPE TERMINALS FROM CENTER OF SWITCHES
CONNECT BOTH SWITCHES USING 14529-C JUMPER BAR
FRONT SWITCH INSTALL 14529-C WITH SCREW ONLY
REAR SWITCH RE-INSTALL L-SHAPE TERMINAL
WIRES COMING FROM 14631 HARNESS CONNECTS ONTO SWITCHES
BLADE TYPE ENDS SLIDE ONTO SWITCHES
RED AT TOP-YELLOW AT BOTTOM-GREEN AT BOTTOM
RED POWER WIRE WITH OPEN END TERMINAL SCREWS
ONTO CENTER L-SHAPE TERMINAL

RH POWER WINDOW SWITCH
WIRES COMING FROM 14630 HARNESS CONNECTS ONTO SWITCHES
RED AT TOP-YELLOW AT BOTTOM-GREEN AT BOTTOM
RED POWER WIRE WITH OPEN END TERMINAL SCREWS
ONTO CENTER L-SHAPE TERMINAL